



PREP K

SURFACE PREPARATION

TECHNICAL SHEET 13/11/2023

KEY FEATURES

- Easy to apply by brush
- Enhances adhesion on plastics

DESCRIPTION

Bostik Prep K is a pre-treatment designed to improve the adhesion of most Bostik elastic bonding products on plastic substrates.

APPLICATIONS

- Pre-treatment of plastics like hard and soft PVC (not PP, PE and PTFE!!)
- Pre-treatment of ABS

METHOD OF USE

Substrates should be clean, dry, dust- and grease-free. If necessary e.g. if heavily contaminated, substrates may first be cleaned with Cleaner I or Cleaner 14, allow cleaners to dry for 5 minutes before application of Prep K. Prep K is transparent but can discolour under UV-light, if this undesired in the application, mask the area before application of Prep K. Do not use Prep K directly from the original container but pour as much Prep K into a clean glass or metal container as can be used within 30 minutes and immediately close the original container firmly. Do not return unused material to the original container. Prep K should be applied using a clean brush or cloth, respecting a minimum drying time of 30 minutes before application of adhesive or sealant. Best results are obtained when the bonding/sealing is realised within 6 hours after application of Prep K. Avoid contact with the cleaned, pre-treated surface, as this can lead to poor adhesion. Do not use when condensation is formed on the substrate.

TECHNICAL DATA

CHARACTERISTIC		VALUE
Physical Form		Low viscous liquid
Colour		Transparent
Specific Gravity	[g/ml]	Ca. 0.9
Drying Time 20°C/50% R.H.	[min]	ca. 30
Dry Content	[%]	ca. 12
Flash point (Closed cup)	[°C]	ca. 0
Application Temperature	[°C]	+5 to +30
Packaging		500ml can

STORAGE

Prep K can be stored for up to 9 months in unopened container in a dry place at temperatures between +5°C and +30°C. Once opened, Prep K can be used for a maximum of 2 weeks (container should be firmly closed when not in use).

FURTHER INFORMATION

The following publication is available on request:
- Material Safety Data Sheets (MSDS).

SMART HELP

Please contact your local representative



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